



#### MIGOMAG MMA 140 VRD INVERTER MOM140VRD-PACKAGE



MOM 140VRD-PACKAGE

- Small & light weight design
- IGBT 2 Inverter technology
- Digital LED Display
- Ergonomic digital panel functionality
- Thermal overload protected
- Built-in VRD
- True 10 AMP rated input
- Built-in 'Hot Start' for easy Arc strike
- Anti-sticking
- Will weld all types of electrodes 1.6-3.2MM
- DC Tig Welding with Lift Arc
- Suitable for all applications from light to heavy duty projects



| SPECIFICATIONS                        |  | PART NO.  | PACKAGE INCLUDES   |
|---------------------------------------|--|---|--|
| Primary Voltage                       | 240 V 50/60 HZ                                   | MOM140VRD   | MMA Machine, 2 Mt 25mm SQ welding lead with  |
| Max Primary Current<br>@ Rated Output | 20 Amps  | 200 Amps twist lock electode holder, 2 N<br>SQ work lead with 200 Amp earth clamp |  |
| Generator Size KVA                    | 6.5 KVA  |   | plastic carry case with room to store electrodes<br>inside the one box for easy storage, |
| Supply Plug & Lead                    | 10 Amps  |   | VRD standard, Cellulose settings and   |
| MMA Duty Cycle @ 40C                  | 140 Amps @35%                                    |   | Instruction manual   |
| Welding Current Range                 | 20 to 140 Amps                                   |   |  |
| leff                                  | 10 Amps  | PART NO.  | OPTIONAL ACCESSORIES   |
| Electrode Sizes                       | 1.6-3.2mm  | MM17FVX   | 4 Mt Tig Torch   |
| Machine Weight                        | 8.4 Kg   | CZ101-327   | Argon Regulator  |
|                                       | ERATOR<br>SAFE ASS<br>60974.1 SYEAR<br>UNLIMITED |   |  |

Effective Date 1<sup>ST</sup> JAN 2017



# **MIGOMAG MMA 150 VRD INVERTER**

MOM150VRD-PACKAGE



- Small & light weight design
- IGBT 2 Inverter technology
- Digital LED Display
- Ergonomic digital panel functionality
- Thermal overload protected
- PFC (Power factor correction
- Built-in VRD
- True 15 AMP rated input
- Built-in 'Hot Start' for easy Arc strike
- Anti-sticking
- Will weld all types of electrodes 2.0-4.0MM
- DC Tig Welding with Lift Arc
- Suitable for all applications from light to heavy duty projects



| SPECIFICATIONS                        |                | PART NO.  | PACKAGE INCLUDES   |
|---------------------------------------|----------------|-----------|--|
| Primary Voltage                       | 240 V 50/60 HZ | MOM150VRD | MMA Machine, 3 Mt 25mm SQ welding lead with  |
| Max Primary Current<br>@ Rated Output | 20 Amps        |           | 300 Amps twist lock electode holder, 3 Mt 25mm<br>SQ work lead with 300 Amp earth clamp, tough |
| Generator Size KVA                    | 6.5 KVA        |           | plastic carry case with room to store electrodes<br>inside the one box for easy storage,       |
| Supply Plug & Lead                    | 15 Amps        |           | VRD standard, Cellulose settings, PFC (Power   |
| MMA Duty Cycle @ 40C                  | 150 Amps @35%  |           | Factor Correction) and Instruction manual  |
| Welding Current Range                 | 20 to 150 Amps |           |  |
| leff                                  | 11.8 Amps      | PART NO.  | OPTIONAL ACCESSORIES   |
| Electrode Sizes                       | 2.0-4.0mm      | MM17FVX   | 4 Mt Tig Torch   |
| Machine Weight                        | 8 Kg           | CZ101-327 | Argon Regulator  |
|                                       |                |           |  |



Effective Date 1<sup>ST</sup> JAN 2017



#### MIGOMAG MMA 180 VRD INVERTER MOM180VRD-PACKAGE



- Small & light weight design
- IGBT 2 Inverter technology
- Digital LED Display
- Ergonomic digital panel functionality
- Thermal overload protected
- PFC (Power factor correction
- Built-in VRD
- True 15 AMP rated input
- Built-in 'Hot Start' for easy Arc strike
- Anti-sticking
- Will weld all types of electrodes 2.0-4.0MM
- DC Tig Welding with Lift Arc
- Suitable for all applications from light to heavy duty projects



| SPECIFICATIONS                        |                | PART NO.  | PACKAGE INCLUDES   |
|---------------------------------------|----------------|-----------|--|
| Primary Voltage                       | 240 V 50/60 HZ | MOM180VRD | MMA Machine, 3 Mt 25mm SQ welding lead with  |
| Max Primary Current<br>@ Rated Output | 26 Amps        |           | 300 Amps twist lock electode holder, 3 Mt 25mm<br>SQ work lead with 300 Amp earth clamp, tough |
| Generator Size KVA                    | 7 KVA          |           | plastic carry case with room to store electrodes<br>inside the one box for easy storage,       |
| Supply Plug & Lead                    | 15 Amps        |           | VRD standard, Cellulose settings, PFC (Power   |
| MMA Duty Cycle @ 40C                  | 180 Amps @35%  |           | Factor Correction) and Instruction manual  |
| Welding Current Range                 | 20 to 180 Amps |           |  |
| leff                                  | 15 Amps        | PART NO.  | OPTIONAL ACCESSORIES   |
| Electrode Sizes                       | 2.0-4.0mm      | MM17FVX   | 4 Mt Tig Torch   |
| Machine Weight                        | 8 Kg           | CZ101-327 | Argon Regulator  |



Effective Date 1<sup>ST</sup> JAN 2017



# MIGOMAG AC/DC 200 INVERTER

MOMACDC200-PACKAGE



- IGBT 2 Inverter technology
- Digital LED Display
- Ergonomic digital panel functionality
- AC/DC Tig Welding
- Pulse Tig
- HF Tig
- Lift Tig
- Will weld most materials
- Tungsten's from 1.0mm to 3.2mm
- Thermal overload protected
- MMA Welding
- Built-in VRD
- True 15 AMP rated input
- Built-in 'Hot Start' for easy Arc strike
- Anti-sticking
- Will weld all types of electrodes 2.0-4.0MM
- Suitable for all applications from light to heavy duty projects



| SPECIFICATIONS                        |                | PART NO.     | PACKAGE INCLUDES   |  |
|---------------------------------------|----------------|--------------|--|--|
| Primary Voltage                       | 240 V 50/60 HZ | MOMACDC200-  | MOM AC/DC Tig Machine, 4 Mt MMPRO26FX Tig  |  |
| Max Primary Current<br>@ Rated Output | 34 Amps        | PACKAGE      | torch with AMP control, 4 Mt 25mm SQ welding<br>lead with 300 Amp twist lock electrode holder, |  |
| Generator Size KVA                    | 9 KVA          |              | 4 Mt 25mm SQ work lead with 300 Amp earth clamp, 4 Mt Gas hose with quick connector, Argon     |  |
| Supply Plug & Lead                    | 15 Amps        |              | regulator and Instruction manual.  |  |
| TIG Duty Cycle @40C                   | 200 Amps @15%  |              |  |  |
| MMA Duty Cycle @ 40C                  | 170 Amps @15%  |              |  |  |
| Welding Current Range                 | 5 to 200 Amps  | PART NO.     | OPTIONAL ACCESSORIES   |  |
| leff                                  | 15 Amps        | MMPRO26FX/8M | MOM 26FX TIG TORCH 8MT 200ACDC   |  |
| Tungsten                              | 1.0-4.00mm     | MOMTROLLEY   | Trolley  |  |
| Electrode Sizes                       | 2.0-4.0mm      | MOMFOOT      | Foot pedal control   |  |
| Machine Weight                        | 20 Kg          |              |  |  |
|                                       |                |              |  |  |



Effective Date 1<sup>ST</sup> JAN 2017



## OTC 300P DIGITAL PULSE INVERTER AADA300P



- Easily regulate current via hand torch switch
- Improve quality at every welding place through a wide variety of welding modes
- Improve welding performance of thin plates with silent pulse function
- Improved arc concentration allows for better workability of fillet and butt welding



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Effective Date 1<sup>ST</sup> JAN 2017



#### **MIGOMAG 205 COMPACT** AAM205



- IGBT 2 Inverter technology
- Digital LED Display
- Infinite Amperage Control
- Ergonomic digital panel functionality
- Multi Process machine
- Synergic Mig Welding Programs for Mild Steel, Stainless Steel, Aluminium, Silicon Bronze
- Generator Safe and Compatible
- DC TIG Welding on Ferrous materials
- Lift Tig
- MMA Welding
- Built-in 'Hot Start' for easy Arc strike
- Anti-sticking
- Built-in VRD
- 15 AMP rated input
- Will weld all types of electrodes 2.0-4.0MM
- Suitable for all applications from light to heavy duty Industrial



| SPECIFICATIONS                        |                 | PART NO.  | PACKAGE INCLUDES  |
|---------------------------------------|-----------------|-----------|---|
| Primary Voltage                       | 240 V 50 HZ     | AAM205    | 205 Power Source,   |
| Max Primary Current<br>@ Rated Output | 16 Amps         |           | Gas hose & fitting, 3 Mt earth lead & clamp,<br>Spare rollers, and Instruction manual |
| Supply Plug & Lead                    | 15 Amps         |           |   |
| Welding Current Range                 | 30-180 Amps     | PART NO.  | OPTIONAL ACCESSORIES  |
| Welding Duty Cycle                    | 30% at 155 Amps |           |   |
| MIG Wire Diameter                     | 0.6-0.9mm       | MMPRO15/3 | MMPro 150 Amp 3 Mt Mig torch  |
|                                       |                 | MMPRO15/4 | MMPro 150 Amp 4 Mt Mig torch  |
| Machine Weight                        | 56.5 kg         | MMPRO15/5 | MMPro 150 Amp 5 Mt Mig torch  |
|                                       |                 | CZ101-327 | Flow Meter Regulator  |

Effective Date 1<sup>ST</sup> JAN 2017



# MIGOMAG 215 PF

5/3 year warranty on major parts

- Single Phase
- Wire feed speed 18m/min
- Automatic thermal overload protection
- 6 position switches for precise voltag control
- Enclosed integrated wire feed unit
- Hinged compartment door to keep wire sterile
- Adjustable burnback control
- Straight forward control panel
- Complete with gas bottle holder and security chain, rubber tyred wheels
- Positive drive wire feed system including step less electronic speed control



| SPECIFICATIONS                        |                 | PART NO.  | PACKAGE INCLUDES  |
|---------------------------------------|-----------------|-----------|---|
| Primary Voltage                       | 240 V 50 HZ     | AAM215PF  | 215 Power Source, PF3 Wire feeder,  |
| Max Primary Current<br>@ Rated Output | 20 Amps         |           | Gas hose & fitting, 3 Mt earth lead & clamp, Spare rollers and Instruction manual |
| Supply Plug & Lead                    | 15 Amps         |           |   |
| Welding Current Range                 | 40-215 Amps     | PART NO.  | OPTIONAL ACCESSORIES  |
| Welding Current Cycle                 | 30% at 200 Amps | MMPRO24/3 | MMPro 240 Amp 3 Mt Mig torch  |
| MIG Wire Diameter                     | 0.6-0.9mm       | MMPRO24/4 | MMPro 240 Amp 4 Mt Mig torch  |
| Machine Weight                        | 82 kg           | MMPRO24/5 | MMPro 240 Amp 5 Mt Mig torch  |
| J                                     | - J             | CZ101-327 | FLow Meter Regulator  |



Effective Date 1<sup>ST</sup> JAN 2017





#### **MIGOMAG 260 COMPACT** AAM260



- IGBT 2 Inverter technology
- Digital LED Display
- Infinite Amperage Control
- Ergonomic digital panel functionality
- Multi Process machine
- Synergic Mig Welding Programs for Mild Steel, Stainless Steel, Aluminium, Silicon Bronze
- Generator Safe and Compatible
- DC TIG Welding on Ferrous materials
- Lift Tig
- MMA Welding
- Built-in 'Hot Start' for easy Arc strike
- Anti-sticking
- Built-in VRD
- 15 AMP rated input
- Will weld all types of electrodes 2.0-4.0MM
- Suitable for all applications from light to heavy duty Industrial



| SPECIFICATIONS                        |                 | PART NO.  | PACKAGE INCLUDES  |
|---------------------------------------|-----------------|-----------|---|
| Primary Voltage                       | 240 V 50 HZ     | AAM260    | 260 Power Source, ,   |
| Max Primary Current<br>@ Rated Output | 35 Amps         |           | Gas hose & fitting, 3 Mt earth lead & clamp,<br>Spare rollers, and Instruction manual |
| Supply Plug & Lead                    | 15 Amps         |           |   |
| Welding Current Range                 | 30-260 Amps     | PART NO.  | OPTIONAL ACCESSORIES  |
| Welding Current Cycle                 | 60% at 230 Amps | MMPRO24/3 | MMPro 240 Amp 3 Mt Mig torch  |
| MIG Wire Diameter                     | 0.6-1.2mm       | MMPRO24/4 | MMPro 240 Amp 4 Mt Mig torch  |
| Machine Weight                        | 87 kg           | MMPRO24/5 | MMPro 240 Amp 5 Mt Mig torch  |
| 5                                     | <u> </u>        | CZ101-327 | FLow Meter Regulator  |



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DISCLAIMER

| The imagery used in the brochure is indicative of style only. The information contained herein is believed to be correct but is not guaranteed. |  |
|---|--|
| Prospective purchasers should make and must rely on their own enquires. MIGOMAG WELDING SUPPLIES reserves the right to make changes             |  |
| any time in specification and pricing of products described in this literature without notice or obligation.                                    |  |



## **MIGOMAG 260 PF3** AAM260PF3

- 5/3 year warranty on major parts
- Fully enclosed integrated wire feed unit with hinged compartment doors to keep welding wire clean
- 260PF3 model has separate wire feeder with 10m sheathed interconnecting cable, a wire feed control & mode selection
- Positive drive wire feed system with step-less electronic speed control
- Accommodates 15kg spools
- Automatic thermal overload protection
   16 position voltage switch for precise control
- Reversible polarity for gasless wire welding
- Adjustable Burnback control
- Rubber tyred wheels, stepped down cylinder platform and securing chain
- 3 welding modes continuous, cyclic & spot
- Forced air cooling
- Dual inductance for welding very thin or normal welding
- Copper wound transformer with 5 years warranty



| SPECIFICATIONS                        |                       | PART NO.  |  |
|---------------------------------------|-----------------------|-----------|--|
| Primary Voltage                       | 240 V 50 HZ           | AAM260PF3 | 260 Power Source, PF3 Wire feeder,   |
| Max Primary Current<br>@ Rated Output | 35 Amps               |           | Gas hose & fitting, 3 Mt earth lead & clamp,<br>10 Mt Cable group, Plug, Spare rollers |
| Supply Plug & Lead                    | 15 Amps               |           | and Instruction manual   |
| Welding Current Range                 | 30-260 Amps           |           |  |
| Welding Current Cycle                 | 60% at 230 Amps       | PART NO.  | OPTIONAL ACCESSORIES   |
| MIG Wire Diameter                     | 0.6-1.2mm             | MMPRO24/3 | MMPro 240 Amp 3 Mt Mig torch   |
| Machine Weight                        | 105 kg                | MMPRO24/4 | MMPro 240 Amp 4 Mt Mig torch   |
|                                       |                       | MMPRO24/5 | MMPro 240 Amp 5 Mt Mig torch   |
|                                       | AS<br>0974 1 JULINATE | CZ101-327 | FLow Meter Regulator   |

Effective Date 1<sup>ST</sup> JAN 2017



# MIGOMAG CLASSIC 315 AAC315



- 5/3 year warranty on major parts
- Single Phase
- Manufactured in Hungary
- Automatic thermal overload protection
- A separate wire feeder (10 metre traveller), a wire control & mode selection PF3
- Optional 4 wheel PF4 seperate wire feed unit
- Wire feed speed 18m/min
- 24 position switches for precise voltage control
- Reversible polarity for gasless wire welding
- Enclosed integrated wire feed unit
- Complete with gas bottle holder and security chain, rubber tyred wheels
- Hinged compartment door to keep wire sterile
- Adjustable Burnback control



| SPECIFICATIONS                        |                 | PART NO.  | PACKAGE INCLUDES  |
|---------------------------------------|-----------------|-----------|---|
| Primary Voltage                       | 415 V 50 HZ     | AAC315    | 315 Power Source,   |
| Max Primary Current<br>@ Rated Output | 20 Amps         |           | Gas hose & fitting, 3 Mt earth lead and clamp,<br>Spare rollers and Instruction manual. |
| Supply Lead                           | 4 Core Flex     |           | 1   |
| Welding Current Range                 | 30-320 Amps     | PART NO.  | OPTIONAL ACCESSORIES  |
| Welding Current Cycle                 | 60% at 280 Amps | MMPRO36/3 | MMPro 360 Amp 3 Mt Mig torch  |
| MIG Wire Diameter                     | 0.6-1.2mm       | MMPRO36/4 | MMPro 360 Amp 4 Mt Mig torch  |
|                                       |                 | MMPRo36/5 | MMPro 360 Amp 5 Mt Mig torch  |
| Machine Weight                        | 87 kg           | CZ101-327 | Flow Meter Regulator  |



Effective Date 1<sup>st</sup> JAN 2017



# MIGOMAG CLASSIC 315 PF3 AAC315PF3

- 5/3 year warranty on major parts
- Single Phase
- Manufactured in Hungary
- Automatic thermal overload protection
- A separate wire feeder (10 metre traveller), a wire control & mode selection PF3
- Optional 4 wheel PF4 seperate wire feed unit
- Wire feed speed 18m/min
- 24 position switches for precise voltage control
- Reversible polarity for gasless wire welding
- Enclosed integrated wire feed unit
- Complete with gas bottle holder and security chain, rubber tyred wheels
- Hinged compartment door to keep wire sterile
- Adjustable Burnback control



| SPECIFICATIONS                     |                           | PART NO.           | PACKAGE INCLUDES   |  |
|------------------------------------|---------------------------|--------------------|--|--|
| Primary Voltage                    | 415 V 50 HZ               | AAC315             | 315 Power Source, PF3 Wire Feeder,   |  |
| Max Primary Current @ Rated Output | 20 Amps                   |                    | Gas hose & fitting, 3 Mt earth lead and clamp,<br>10 Mt Cable group, Spare rollers and<br>Instruction manual |  |
| Supply Lead                        | 4 Core Flex               | Instruction manual |  |  |
| Welding Current Range              | 30-320 Amps               |                    |  |  |
| Welding Current Cycle              | 60% at 280 Amps           | PART NO.           | OPTIONAL ACCESSORIES   |  |
| MIG Wire Diameter                  | 0.6, 0.8, 0.9, 1.0, 1.2mm | MMPRO36/3          | MMPro 360 Amp 3 Mt Mig torch   |  |
| Machine Weight                     | 122 kg                    | MMPRO36/4          | MMPro 360 Amp 4 Mt Mig torch   |  |
| Machine weight                     | 122 KY                    | MMPRo36/5          | MMPro 360 Amp 5 Mt Mig torch   |  |
|                                    |                           | CZ101-327          | Flow Meter Regulator   |  |

Effective Date 1<sup>ST</sup> JAN 2017



#### **MIGOMAG 350 COMPACT** AAM350



- 5/3 year warranty on major parts
- Single Phase
- Manufactured in Hungary
- Automatic thermal overload protection
- A separate wire feeder (10 metre traveller), a wire control & mode selection PF3
- Optional 4 wheel PF4 seperate wire feed unit
- Wire feed speed 18m/min
- 24 position switches for precise voltage control
- Reversible polarity for gasless wire welding
- Enclosed integrated wire feed unit
- Complete with gas bottle holder and security chain, rubber tyred wheels
- Hinged compartment door to keep wire sterile
- Adjustable Burnback control



| SPECIFICATIONS                             |                 | PART NO.  | PACKAGE INCLUDES  |
|--|-----------------|-----------|---|
| Primary Voltage                            | 415 V 50 HZ     |           | 350 Power Source,   |
| Max Primary Current<br>@ Rated Output      | 20 Amps         |           | Gas hose & fitting, 3 Mt earth lead and clamp,<br>Spare rollers, and Instruction manual |
| Supply Lead                                | 4 Core Flex     |           |   |
| Welding Current Range                      | 30-350 Amps     | PART NO.  | OPTIONAL ACCESSORIES  |
| weiding current hange                      | JU JJU AIIID3   |           |   |
|  |                 | MMPRO36/3 | MMPro 360 Amp 3 Mt Mig torch  |
| Welding Current Cycle                      | 60% at 315 Amps |           |   |
| Welding Current Cycle<br>MIG Wire Diameter |                 | MMPRO36/4 | MMPro 360 Amp 4 Mt Mig torch  |
| · · ·                                      | 60% at 315 Amps |           |   |



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## **MIGOMAG 350 PF3** AAM350PF3

- 5/3 year warranty on major parts
- Fully enclosed integrated wire feed unit with hinged compartment doors to keep welding wire clean
- 350PF3 model has separate wire feeder with 10m sheathed interconnecting cable, wire feed control & mode selection
- Positive drive wire feed system with step-less electronic speed control
- Accommodates 15kg spools
- Automatic thermal overload protection
- 24 position voltage switch for precise control
- Reversible polarity for gasless wire welding
- Adjustable Burnback control
- Rubber tyred wheels, stepped down cylinder platform and securing chain
- 3 welding modes continuous, cyclic & spot
- Dual inductance for welding very thin or normal welding
- Copper wound transformer with 5 years warranty



| SPECIFICATIONS                        |                          | PART NO.  | PACKAGE INCLUDES   |
|---------------------------------------|--------------------------|-----------|--|
| Primary Voltage                       | 415 V 50 HZ              | AAM350PF3 | 350 Power Source, PF3 Wire feeder,   |
| Max Primary Current<br>@ Rated Output | 20 Amps                  |           | Gas hose & fitting, 3 Mt earth lead & clamp,<br>10 Mt Cable group, Spare rollers and<br>Instruction manual |
| Supply Lead                           | 4 Core Flex              |           |  |
| Welding Current Range                 | 30-350 Amps              | PART NO.  | OPTIONAL ACCESSORIES   |
| Welding Current Cycle                 | 60% at 315 Amps          | MMPRO36/3 | MMPro 360 Amp 3 Mt Mig torch   |
| MIG Wire Diameter                     | 0.6-1.2mm                | MMPRO36/4 | MMPro 360 Amp 4 Mt Mig torch   |
| Machine Weight                        | 153 kg                   | MMPRo36/5 | MMPro 360 Amp 5 Mt Mig torch   |
| COMM ORIMINAL CURRENT AS              | <b>BYEAR</b><br>UNRAMFED | CZ101-327 | Flow Meter Regulator   |

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#### **MIGOMAG 400 COMPACT AAM400**



- 5/3 year warranty on major parts
- Fully enclosed integrated wire feed unit with hinged compartment doors to keep welding wire clean
- Positive 40mm two wheel driven wire feed system with step-less electronic speed control
- Accommodates 15kg spools
- Automatic thermal overload protection
- 36 position voltage switch for precise control
- Reversible polarity for gasless wire welding
- Adjustable Burnback control
- Rubber tyred wheels, stepped down cylinder platform and securing chain
- Three inductance levels for optimum welding on all thickness materials
- 3 welding modes continuous, cyclic & spot
- Copper wound transformer with 5 year warranty



| SPECIFICATIONS                        |                 | PART NO.  | PACKAGE INCLUDES  |
|---------------------------------------|-----------------|-----------|---|
| Primary Voltage                       | 415 V 50 HZ     | AAM400    | 400 Power Source,   |
| Max Primary Current<br>@ Rated Output | 20 Amps         |           | Gas hose & fitting, 3 Mt earth lead & clamp,<br>Spare rollers, and Instruction manual |
| Supply Lead                           | 4 Core Flex     | DA DE NO  |   |
| Welding Current Range                 | 35-395 Amps     | PART NO.  | OPTIONAL ACCESSORIES  |
| Welding Current Cycle                 | 60% at 340 Amps | MMPRO36/3 | MMPro 360 Amp 3 Mt Mig torch  |
| J ,                                   |                 | MMPRO36/4 | MMPro 360 Amp 4 Mt Mig torch  |
| MIG Wire Diameter                     | 0.6-1.6mm       | MMPRo36/5 | MMPro 360 Amp 5 Mt Mig torch  |
| Machine Weight                        | 138 kg          | CZ101-327 | Flow Meter Regulator  |



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## **MIGOMAG 400 PF3** AAM400PF3

- 5/3 year warranty on major parts
- Fully enclosed integrated wire feed unit with hinged compartment doors to keep welding wire clean
- Positive 40mm two wheel driven wire feed system with step-less electronic speed control
- Accommodates 15kg spools
- Automatic thermal overload protection
- 36 position voltage switch for precise control
- Reversible polarity for gasless wire welding
- Adjustable Burnback control
- Rubber tyred wheels, stepped down cylinder platform and securing chain
- Three inductance levels for optimum welding on all thickness materials
- 3 welding modes continuous, cyclic & spot
- Copper wound transformer with 5 year warranty



| SPECIFICATIONS                        |                 | PART NO.  | PACKAGE INCLUDES   |
|---------------------------------------|-----------------|-----------|--|
| Primary Voltage                       | 415 V 50 HZ     | AAM400PF3 | 400 Power Source, PF3 Wire Feeder,   |
| Max Primary Current<br>@ Rated Output | 20 Amps         |           | Gas hose & fittings, 10 Mt Cable group,<br>3 Mt earth leads & clamps, Plug, Spare rollers, and<br>Instruction manual |
| Supply Lead                           | 4 Core Flex     |           |  |
| Welding Current Range                 | 35-395 Amps     | PART NO.  | OPTIONAL ACCESSORIES   |
| Welding Current Cycle                 | 60% at 340 Amps | MMPRO36/3 | MMPro 360 Amp 3 Mt Mig torch   |
| MIG Wire Diameter                     | 0.6-1.6mm       | MMPRO36/4 | MMPro 360 Amp 4 Mt Mig torch   |
| Machine Weight                        | 156 kg          | MMPRo36/5 | MMPro 360 Amp 5 Mt Mig torch   |
| DC AS                                 | 2 YEAR          | CZ101-327 | Flow Meter Regulator   |

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# **OTC 400XD** AAXD400

- One knob synergic control. The machine delivers a built in preset voltage program to accommodate the amperage. (wire feed speed)
- Separate control mode with infinite control over amperage and voltage
- Easy to use cutting edge 'penetration control' keeping the depth of penetration at a constant level even when tip to work distance varies for assured quality of welding
- Powerful wire feed with solid state 110W motor and wore straightening crater fill/ dual parameter welding function for operator flexibility
- Extra long 12m inter connecting cable for maximum flexibility
- User Friendly design with simple operating panel
- Self diagnostic system for ease of fault finding
- Terminals for robotic and automatic machines
- Power saving design, shielding gas saving function, on demand cooling fan, power saving sequence
- Safety design. Covers on input and output terminals, thermostat for preventing over heating and low voltage drive for feeder for 24VDC

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| SPECIFICATIONS                        |             | PART NO.    | PACKAGE INCLUDES  |  |
|---------------------------------------|-------------|-------------|---|--|
| Primary Voltage                       | 415V 50 HZ  |             | 400 Power Source, 3 Mt OTC WT3510-SE Mig torch  |  |
| Max Primary Current<br>@ Rated Output | 32 Amps     |             | Wire feeder, 5 Mt Earth lead,<br>Flow regulator, 10 Mt Interconnecting cables<br>Gas hose & fittings and Instruction manual |  |
| Supply Lead                           | 4 Core Flex |             | das nose & numps and instruction manual   |  |
| Welding Current Range                 | 50-400 Amps | DADTNO      |   |  |
| Welding Current Cycle                 | 35% at ???? | PART NO.    | OPTIONAL ACCESSORIES  |  |
| 5 .                                   |             | WT3510-ME   | OTC 3510ME 4.5 Mt Mig torch   |  |
| MIG Wire Diameter                     | 0.9-1.4mm   | AAXDTROLLEY | Trolley   |  |
| Machine Weight                        | 115 kg      | AAADINOLLET | Toney   |  |





SYNERGIC MIG

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# **OTC 500XD** AAXD500



- One knob synergic control. The machine delivers a built in preset voltage program to accommodate the amperage. (wire feed speed)
- Separate control mode with infinite control over amperage and voltage
- Easy to use cutting edge 'penetration control' keeping the depth of penetration at a constant level eve when tip to work distance varies for assured quality of welding
- Powerful wire feed with solid state 110W motor and wore straightening crater fill/ dual parameter welding function for operator flexibility
- Extra long 12m inter connecting cable for maximum flexibility
- User Friendly design with simple operating panel
- Self diagnostic system for ease of fault finding
- Terminals for robotic and automatic machines
- Power saving design, shielding gas saving function, on demand cooling fan, power saving sequence
- Safety design. Covers on input and output terminals, thermostat for preventing over heating and low voltage drive for feeder for 24VDC



| SPECIFICATIONS                        |             | PART NO.    | PACKAGE INCLUDES  |  |
|---------------------------------------|-------------|-------------|---|--|
| Primary Voltage                       | 415 V 50 HZ | AAXD500     | 500 Power Source, OTC WT5000SE 3 Mt Mig torch,  |  |
| Max Primary Current<br>@ Rated Output | 42 Amps     |             | Wire feeder, 5 Mt Earth lead,<br>Flow regulator, 10 Mt Interconnecting cables<br>Gas hose & fittings and Instruction manual |  |
| Supply Lead                           | 4 Core Flex |             | Cas hose & Intilligs and instruction manual   |  |
| Welding Current Range                 | 50-500 Amps | PART NO.    | OPTIONAL ACCESSORIES  |  |
| Welding Current Cycle                 | 60% at ???? |             |   |  |
| MIG Wire Diameter                     | 0.9-1.6mm   | WT5000-ME   | OTC WT5000ME 4.5 Mt Mig torch   |  |
| Machine Weight                        | 184 kg      | AAXDTROLLEY | Trolley   |  |
|                                       |             |             |   |  |



Effective Date 1<sup>st</sup> JAN 2017



#### MIGOMAG SIM 200 ASIM200-PACKAGE



- IGBT 2 Inverter technology
- Digital LED Display
- Infinite Amperage Control
- Ergonomic digital panel functionality
- Multi Process machine
- Synergic Mig Welding, Mild Steel, Stainless Steel, Aluminium, Silicon Bronze
- Generator Safe and Compatible
- DC TIG Welding on Ferrous materials
- Lift Tig
- MMA Welding
- Built-in 'Hot Start' for easy Arc strike
- Anti-sticking
- Built-in VRD
- True 15 AMP rated input
- Will weld all types of electrodes 2.0-4.0MM
- Suitable for all applications from light to heavy duty projects

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| SPECIFICATIONS                        |                             | PART NO.   | PACKAGE INCLUDES  |  |
|---------------------------------------|-----------------------------|------------|---|--|
| Primary Voltage                       | 240 V 50/60 HZ              | ASIM200-   | MOM SIM 200 Machine, 3 Mt PRO 240 Amp   |  |
| Max Primary Current<br>@ Rated Output | 36 Amps                     | PACKAGE    | Mig torch, 3 Mt 25mm SQ Arc welding lead with<br>300 Amp twist lock electrode holder, |  |
| Generator Size KVA                    | 9 KVA                       |            | 3 Mt 25mm SQ work lead<br>with 300 Amp earth clamp, 4 Mt Gas hose with                |  |
| Supply Plug & Lead                    | 15 Amps                     |            | quick connector, 3 Mt MM17FVX Tig torch,  |  |
| MIG/TIG Duty Cycle @40C               | 200 Amps @15%               |            | Argon regulator and Instruction manual  |  |
| MMA Duty Cycle @ 40C                  | 180 Amps @15%               |            |   |  |
| Welding Current Range                 | 10 to 200 Amps              | PART NO.   | OPTIONAL ACCESSORIES  |  |
| leff                                  | 14 Amps                     | MMPRO24/4  | MMPro 240 Amp 4 Mt Mig torch  |  |
| MIG Wire Diameter                     | 0.6, 0.8, 0.9, 1.0mm        | MMPRO24/5  | MMPro 240 Amp 5 Mt Mig torch  |  |
| Electrode Sizes                       | 2.0, 2.5, 3.2, 4.0mm        | MOMTROLLEY | MOM Trolley   |  |
| Machine Weight                        | 20 Kg                       | Rollers    |   |  |
| Materials                             | Aluminium, Silican Bronze,  | 87003104   | 0.6/0.8 Knurled   |  |
|                                       | Mild Steel, Stainless Steel | 87003105   | 0.9/1.0 Knurled   |  |
|                                       |                             | 87003106   | 1.2/1.6 Knurled   |  |



Effective Date 1<sup>ST</sup> JAN 2017



#### MIGOMAG SIM 250C ASIM250C-PACKAGE



- IGBT 2 Inverter technology
- Digital LED Display
- Infinite Amperage Control
- Ergonomic digital panel functionality
- Multi Process machine
- Synergic Mig Welding, Mild Steel, Stainless Steel, Aluminium, Silicon Bronze
- Generator Safe and Compatible
- DC TIG Welding on Ferrous materials
- Lift Tig
- MMA Welding
- Built-in 'Hot Start' for easy Arc strike
- Anti-sticking
- Built-in VRD
- True 15 AMP rated input
- Will weld all types of electrodes 2.0-4.0MM
- Suitable for all applications from light to heavy duty projects



| SPECIFICATIONS                        |                      | PART NO.  | PACKAGE INCL     | UDES  |
|---------------------------------------|----------------------|-----------|------------------|---|
| Primary Voltage                       | 240 V 50/60 HZ       | ASIM250C- | SIM 250 Power S  | Source, 3 Mt Pro 360 Amp Mig torch,                                   |
| Max Primary Current<br>@ Rated Output | 45 Amps              | PACKAGE   | 35mm SQ weldi    | er cable with 15 Amp plug, 3 Mt<br>ng cable with twist lock electrode |
| Generator Size KVA                    | 12 KVA               |           |                  | nm SQ grounding cable with earth<br>torch MM17 FVX, 1 pc 0.8/1.0mm &  |
| Supply Plug & Lead                    | 15 Amps              |           |                  | pe roller, 1 pc 1.0/1.2mm U type                                      |
| MIG/TIG Duty Cycle @40C               | 250 Amps @20%        |           |                  | nose with quick connector, Argon                                      |
| MMA Duty Cycle @ 40C                  | 200 Amps @20%        |           | regulator and In | struction manual.   |
| Welding Current Range                 | 30 to 250 Amps       |           |                  |   |
| leff                                  | 13.9 Amps            |           | PART NO.         | OPTIONAL ACCESSORIES  |
| MIG Wire Diameter                     | 0.8, 0.9, 1.0, 1.2mm |           | MMPRO36/4        | MMPro 360 Amp 4 Mt Mig torch  |
| Electrode Sizes                       | 2.5, 3.2, 4.0, 5.0mm |           | MMPRO36/5        | MMPro 360 Amp 5 Mt Mig torch  |
| Machine Weight                        | 28.6 Kg              |           | MOMTROLLEY       | MOM Trolley   |
| machine Weight                        | 2010 Kg              | Rollers   |                  |   |
|                                       |                      |           | 87003104         | 0.6/0.8 Knurled   |

87003105

87003106

0.9/1.0 Knurled



Effective Date 1<sup>ST</sup> JAN 2017



#### MIGOMAG SIM 250 PF4 ASIM250PF4-PACKAGE



- Digital LED Display
- Infinite Amperage Control
- Ergonomic digital panel functionality
- Multi Process machine
- Two control panels, in power source & PF4 feeder
- 10Mt cable group between power source and feeder
- Mig welding with separate remote feeder
- Synergic Mig Welding Programs for Mild Steel, Stainless Steel, Aluminium, Silicon Bronze
- Generator Safe and Compatible
- DC TIG Welding on Ferrous materials
- Lift Tig
- MMA Welding
- Built-in 'Hot Start' for easy Arc strike
- Anti-sticking
- Built-in VRD
- 15 Amp rated input
- Will weld all types of electrodes 2.0-5.0MM
- Suitable for all applications from light to

DISCI AIMER

| heavy duty Industrial |
|-----------------------|
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| SPECIFICATIONS                        |  | PART NO.                     | PACKAGE   | INCLUDES  |  |
|---------------------------------------|--|------------------------------|---|---|--|
| Primary Voltage                       | 240 V 50/60 HZ                               | ASIM250PF4                   |   | SIM 250 Power Source, SIM PF4 Remote Feeder,          |  |
| Max Primary Current<br>@ Rated Output | 45 Amps                                      | PACKAGE                      | 3 Mt Pro 360 Amp Mig torch, 10 Mt Cable group,<br>2.5mm SQ power cable with 300 Amp Twist lock<br>electrode holder, 3 Mt 35mm SQ cable with<br>earth clamp, 1 pc 0.8/1.0mm & 0.9/1.2mm V type |   |  |
| Generator Size KVA                    | 12 KVA                                       |                              |   |   |  |
| Supply Plug & Lead                    | 15 Amps                                      |                              |   | roller, 1 pc 1.0/1.2mm U type roller, Argon regulator |  |
| MIG/TIG Duty Cycle @40C               | 250 Amps @20%                                |                              | -   |   |  |
| MMA Duty Cycle @ 40C                  | 200 Amps @20%                                |                              | 4 Mt Gas hose with quick connector and<br>Instruction manual.   |   |  |
| Welding Current Range                 | 30 to 250 Amps                               |                              | mstruction  |   |  |
| leff                                  | 20.2 Amps                                    |                              | PART NO.  | OPTIONAL ACCESSORIES                                  |  |
| MIG Wire Diameter                     | 0.8, 0.9, 1.0, 1.2mm                         |                              | MMPRO36/4   | MMPro 360 Amp 4 Mt Mig torch                          |  |
| Electrode Sizes                       | 2.0, 3.2, 4.0, 5.0mm                         |                              | MMPRO36/5   | MMPro 360 Amp 5 Mt Mig torch                          |  |
| Machine Weight                        | 81 kg  |                              | MOMTROLLEY  | MOM Trolley   |  |
|                                       |  |                              | Rollers   |   |  |
| Семи овим                             | CURRENT AS<br>240V/15A DC<br>CURRENT 60974.1 | VEAR<br>UNIMITED<br>WARRANTY | 87003104  | 0.6/0.8 Knurled                                       |  |
|                                       |  |                              | 87003105  | 0.9/1.0 Knurled                                       |  |
| LIFT TIG 0.9MM 1.2MM 2.0-4.0MM        |  |                              | 87003106  | 1.2/1.6 Knurled                                       |  |

Effective Date 1<sup>ST</sup> JAN 2017



### MIGOMAG SIM 350 PF4 ASIM350PF4

- IGBT 2 Inverter technology
- Digital LED Display
- Infinite Amperage Control
- Ergonomic digital panel functionality
- Multi Process machine
- Two control panels, in power source & PF4 feeder
- 10Mt cable group between power source and feeder
- Mig welding with separate remote feeder
- Synergic Mig Welding Programs for Mild Steel, Stainless Steel, Aluminium, Silicon Bronze
- Generator Safe and Compatible
- DC TIG Welding on Ferrous materials
- Lift Tig
- MMA Welding
- Built-in 'Hot Start' for easy Arc strike
- Anti-sticking
- Built-in VRD
- 20 Amp rated input
- Will weld all types of electrodes 2.0-5.0MM
- Suitable for all applications from light to heavy duty Industrial



Effective Date 1<sup>ST</sup> JAN 2017







#### MIGOMAG SIM 500 PF4 ASIM500PF4



- IGBT 2 Inverter technology
- Digital LED Display
- Infinite Amperage Control
- Ergonomic digital panel functionality
- Multi Process machine
- Two control panels, in power source & PF4 feeder
- 10Mt cable group between power source and feeder
- Mig welding with separate remote feeder
- Synergic Mig Welding Programs for Mild Steel, Stainless Steel, Aluminium, Silicon Bronze
- Generator Safe and Compatible
- DC TIG Welding on Ferrous materials
- Lift Tig
- MMA Welding
- Built-in 'Hot Start' for easy Arc strike
- Anti-sticking
- Built-in VRD
- 20 Amp rated input
- Will weld all types of electrodes 2.0-5.0MM
- Suitable for all applications from light to heavy
- duty Industrial

| SPECIFICATIONS                        |                      | PART                   | NO                   | PACK   | AGE INCLUDES   |  |
|---------------------------------------|----------------------|------------------------|----------------------|--|--|--|
| Primary Voltage                       | 415 V 50/60 HZ       | ASIM500PF4-<br>PACKAGE |                      | SIM 350 Power Source, SIM PF4 Remote Feeder,<br>3 Mt Pro 360 Amp Mig torch, 10 Mt Cable group,<br>2.5mm SQ power cable with 300 Amp Twist lock<br>electrode holder, 3 Mt 35mm SQ cable with<br>earth clamp, 1 pc 0.8/1.0mm & 0.9/1.2mm V type<br>roller, 1 pc 1.0/1.2mm U type roller, Argon |  |  |
| Max Primary Current<br>@ Rated Output | 25 Amps              |                        |                      |  |  |  |
| Generator Size KVA                    | 18 KVA               |                        |                      |  |  |  |
| Supply Plug & Lead                    | 20 Amps              |                        |                      |  |  |  |
| MIG/TIG Duty Cycle @40C               | 350 Amps @ 60%       |                        |                      | -  | regulator<br>4 Mt Gas hose with quick connector and<br>Instruction manual. |  |
|                                       | 271 Amps @ 100%      |                        |                      |  |  |  |
| MMA Duty Cycle @ 40C                  | 300 Amps @ 60%       |                        |                      | motra  |  |  |
|                                       | 232 Amps @ 100%      |                        | PART N               | 0  | OPTIONAL ACCESSORIES   |  |
| Welding Current Range                 | 20 to 350 Amps       | MMPRO3                 |                      |  | MMPro 360 Amp 4 Mt Mig torch   |  |
| leff                                  | 20 Amps              |                        |                      |  | MMPro 360 Amp 5 Mt Mig torch   |  |
| MIG Wire Diameter                     | 0.8, 0.9, 1.0, 1.2mm |                        | MMPRO36/5<br>MM17FVX |  | Tig Torch  |  |
| Electrode Sizes                       | 2.5, 3.2, 4.0, 5.0mm | Rollers                |                      |  | ng loich   |  |
| Machine Weight                        | 86 Kg                | 87003104               |                      |  | 0.6/0.8 Knurled  |  |
|                                       |                      |                        | 870031               |  | 0.9/1.0 Knurled  |  |
|                                       | DC AS                |                        | 870031               |  | 1.2/1.6 Knurled  |  |

Effective Date 1<sup>ST</sup> JAN 2017

